The ST2 is a CW side-tone generator/ morse code practice oscillator.

Brief technical data:-

Tone - 800Hz sine-wave, nominal frequency adjustable. Power required: - 12 to 14 volts DC, current varies with volume control setting, but 50mA is plenty for normal listening levels.
Audio output power:- 1 Watt aprox into 80hms Keying: - +ve or -ve keying, or will work from the Rf output of a transmitter either by inline conection or a pickup antenna. TX power for inline connection: - $\frac{1}{2}$ to 25W on HF bands 80 to 10, 2meters: - 25W max.

Tools required: - Small tipped soldering iron, about 25 to 30 watts, small side cutters, long nosed pliers, small screwdriver for adjusting tone when the unit is finished.

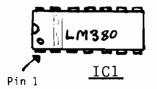
Make sure you have all the correct parts and tools before you start. It is advisable to read all the paperwork through at least once before you plug in the iron.

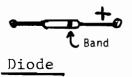
Start by fitting the resistors. Refer to the parts list and select R1, fit this into the holes marked for it on the circuit board, bending the leads as shown:-PC Board Resistor

Turn the board upside down and solder Rl to the printed circuit track. To solder properly you should hold the hot iron so that it is in contact with both the track and the component lead so that they both heat up for a second or so, then keeping the iron in place, touch the solder onto the joint so that it runs freely over the lead and the circuit track. Remove the iron as soon as the solder has flowed along the lead and track to make a good joint. Under no circumstances use any extra flux, only use proper multicore electrical solder of thin gauge, plumbers' materials will do you no good at all, the unit will be ruined by them. The soldering iron should remain in contact with the component lead and track for about 3 to 4 seconds - any longer and you risk damaging the component or the board. Next cut the component lead as close to the joint as possible.

When you have fitted all the resistors, including RVI, fit the capacitors, keeping the leads short. Make certain you fit the electrolytic capacitors the the correct way round- see note on parts list. Next fit the semiconductors

making sure that these are also in the right way round:-





TAKE CARE NOT TO OVER-HEAT THE SEMICONDUCTORS.

Your ST2 module should now be finished, and it is a good idea to visually check that there are no splashes of solder or whiskers of wire shorting out the tracks. Double check that all electrolytic capacitors and all the semiconductors are fitted the right way round. Inspect all the solder joints and make sure they are all bright and shiny, resolder any that look dull or "dry" with a little fresh solder. With good quality modern components, as used in our kits, it is almost unknown to find a faulty part, if the unit fails to work you can be pretty sure that it is due to poor soldering or a part in the wrong place.

Next wire the module into a suitable box, or just hook it up to a power source, morse key and loudspeaker on the bench for testing.

See the Test and Installation sheet for wiring and setting up details.

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Part No.	Value	Description	Fitted	Checked
を変える。	4k7 100k 4k7 8k2 22k	Yellow Violet Red Brown Black Yellow Yellow Violet Red Grey Red Red Red Red Orange		
REAL REAL REAL REAL REAL REAL REAL REAL	100k 1k0 100k 100k 10k	Brown Black Yellow Brown Black Red Brown Black Yellow "" Brown Black Orange		
	1k0 100k 33k 8k2 33k 2R 2	Brown Black Red Brown Black Yellow Orange Orange Orange Grey Red Red Orange Orange Orange Red Red Gold		
	Resisto	or CGold band R#1		
Capacitors Capacitors Capacitors Capacitors	1n0 1n0 22µF 10nF 10nF	marked 102 or .001 " 102 or .001 " 22µF 25v SEE NOTE " 103K " 103K NOTE The lead of		
	22nF 10nF 10nF .1µF .1µF	marked 223K " 103K " 103K " 104K " 104K " 104K	es 	
- CM2 * * * * * * * * * * * * * * * * * * *	1n0 .1μF 22μF 100μF	marked 102 or .001 " 104K " 22µF 25v SEE NOTE " 100µF 25v SEE NOTE		

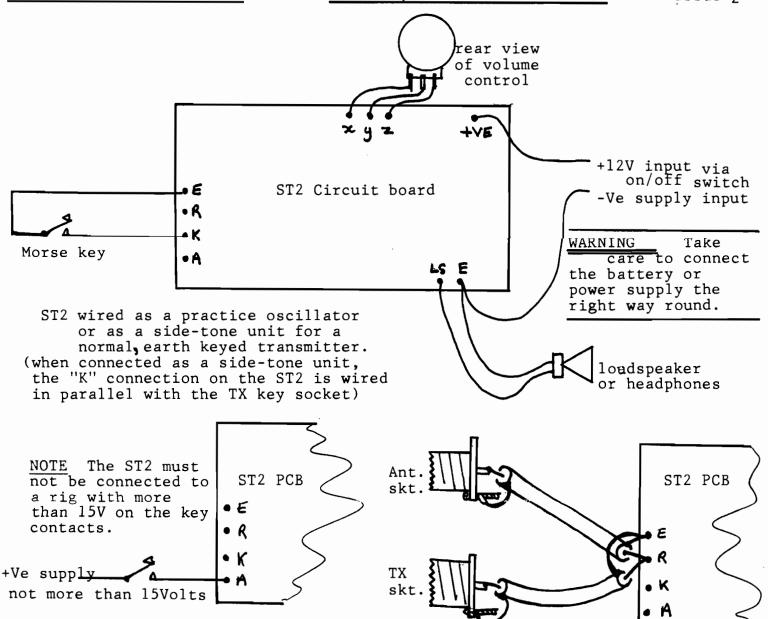
SEMICONDUCTORS Be certain to fit these devices the right way round. are both BC183, or sometimes we supply BC237 devices.

is a BZY88 and has it's type number marked on it.

De & De are OA91 diodes and have clear glass envelopes with a red band. De & De are 1N4148 and are blue with a black band to mark the "+" end.

Sometimes we supply 1N4148s with several coloured bands, in this case the large band markes the "+" end.

With all diodes it is essential to make sure the end with the band on it goes to the hole marked with a "+" sign on the circuit board.



ST2 wired for +Ve keying
(a pick-up antenna consisting
of a wire placed near the
transmitting antenna can also
be wired to the "A" input of the ST2).

ST2 wired for RF sensing for connection in-line between TX and antenna. For use with transmitters up to 25 Watts only.

Wire up the ST2 to suit your own particular needs. You can simply connect up a power supply, loudspeaker and a Morse key, or you can wire up all the inputs to sockets to cope with the full range of requirements. Most rigs key an earth connection, so the use of the drawing at the top of the page is the most common arangement. We would recomend that you install the ST2 in a box with sockets for the key and loudspeaker/headphones. The ST2 is a very versatile unit and should be capable of giving good side-tone on vertually any transmitter.

TESTING

Testing is a simple job with the ST2, wire up the unit as shown above and depress the key (or wire a link from K to E on a temp. basis), with the volume control turned up a little, you should hear a tone in the headphones or loudspeaker, if not rotate the preset resistor RV1 until you do. RV1 should now be adjusted for the best sounding note (it also alters the frequency as well as the distortion level of the oscillator). Set RV1 at the point that suits your personal taste. If you feel that the keyed note is too "hard" or too "soft" for your taste, you can change the value of C6. Making C6 larger in value will soften the note, decreasing its value will make it "harder" or more clicky.

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